## BUTYL EIGHT® Liquid Accelerator

**BUTYL EIGHT**<sup>®</sup> is an activated dithiocarbamate ultra accelerator for low temperature vulcanization of spread solvent cements, and calendered and extruded stocks. This product is intended to accelerate vulcanization at room temperature, or at slightly higher temperatures. Accelerated stocks should be used within 8-12 hours to prevent precure.

PROPERTIES	<b>BUTYL EIGHT<sup>®</sup></b>
Physical Form	Liquid
Color	Reddish Brown
Density at 25°C, Mg/m <sup>3*</sup>	0.98 – 1.02
Dithiocarbamate Content, %*	33.0 – 37.5
Flash Point, CCC, °C, min.*	34
рН	8.0
Solubility	Moderately soluble in gasoline. Very soluble
	in acetone, toluene, chloroform, alcohol, and carbon disulfide.

\*Certified Property

## **Specific Suggestions**

Specific Suggestions					
Elastomers	Function	BUTYL EIGHT <sup>®</sup>	ALTAX <sup>®</sup> MBTS	Sulfur	
Spreading Compounds					
NR, IR	Primary Accelerator	4	_	1 – 2	
SBR, NBR	Primary Accelerator	4	_	2 – 3	
lir	Primary Accelerator	8	_	2 – 3	
Calendering and Extruding Compounds					
NR, IR	Primary Accelerator	3	0.5 – 1	1 – 2	
SBR, NBR	Primary Accelerator	4.5	0.5 – 1	2 – 3	
lir	Primary Accelerator	6	0.5 – 1	2 – 3	

Parts/100 Flastomer

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BUTYL EIGHT is a registered trademark of Vanderbilt Chemicals, LLC.

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