## BUTYL EIGHT ${ }^{\circledR}$ Liquid Accelerator

BUTYL EIGHT ${ }^{\circledR}$ is an activated dithiocarbamate ultra accelerator for low temperature vulcanization of spread solvent cements, and calendered and extruded stocks. This product is intended to accelerate vulcanization at room temperature, or at slightly higher temperatures. Accelerated stocks should be used within 8-12 hours to prevent precure.

## PROPERTIES

Physical Form
Color
Density at $25^{\circ} \mathrm{C}, \mathrm{Mg} / \mathrm{m}^{3 *}$
Dithiocarbamate Content, \%*
Flash Point, CCC, ${ }^{\circ} \mathrm{C}$, min.*
pH
Solubility
*Certified Property

BUTYL EIGHT ${ }^{\circledR}$
Liquid
Reddish Brown
$0.98-1.02$
$33.0-37.5$
34
8.0

Moderately soluble in gasoline. Very soluble in acetone, toluene, chloroform, alcohol, and carbon disulfide.

Specific Suggestions
Parts/100 Elastomer
Elastomers Function $\quad$ BUTYL EIGHT ${ }^{\circledR}$ ALTAX ${ }^{\circledR}$ MBTS Sulfur

## Spreading Compounds

| NR, IR |  | Primary Accelerator | 4 | - |
| :--- | :---: | :---: | :---: | :---: |
| SBR, NBR | Primary Accelerator | 4 | $1-2$ |  |
| IIR | Primary Accelerator | 8 | - | $2-3$ |
| Calendering and | Extruding Compounds |  | - | $2-3$ |
| NR, IR | Primary Accelerator |  |  |  |
| SBR, NBR | Primary Accelerator | 4.5 | $0.5-1$ | $1-2$ |
| IIR | Primary Accelerator | 6 | $0.5-1$ | $2-3$ |
|  |  |  | $0.5-1$ | $2-3$ |

