

VISTALON™

Ethylene-Propylene Copolymer (EPM)
Effective September 13, 2005

Vistalon 404

SPECIFICATIONS

Property	Test Method ¹	Unit	Value
Mooney Viscosity ML 1 + 4 at 125°C	ASTM D 1646 ² , modified	-	28 ± 4
MLRA (1.6 - 5 s SR)	ASTM D 1646 ² , modified	Mu*sec	110 ± 45
Ethylene Content	ASTM D 3900A	wt %	44.5 ± 2.5
Antioxidant Content non-staining	ExxonMobil test method	wt %	0.01 - 0.10
Vanadium	ExxonMobil test method	wppm	25 max.
Volatiles Content	ISO 248, modified	wt %	0.9max.

¹ ExxonMobil test methods are available upon request.

² Radial cavity dies, polymer remassed at 145 ± 10°C.