



## Neoprene TW

### Sales Specification

#### Description:

An easy processing Neoprene polymer designed for general-purpose use. Additives known to contribute to the discoloration or staining of ordinary finishes are not intentionally added to Neoprene TW. Raw polymer stability is excellent. Excessive time and temperature of storage can cause a change in viscosity. The nominal specific gravity at 25/4°C (77/39.2°F) is 1.23.

Form and Color: White to light cream chips

#### Requirements

<u>Property</u>	<u>Limits</u>	<u>Test Method</u>
1. Contamination	In keeping with good rubber practices	N200.2000
2. Volatile Loss, % After milling 6 min. at 50°C (122°F)	1.3 max.	N200.9500
3. Mooney Viscosity ML, 1'+4' at 100°C (212°F)	42-52	N200.5700
4. Vulcanization Properties Formulation (mill mix)		N200.2010 (ASTM D 3190-91)
Neoprene	100.0	
Octylated diphenylamine ('Agerite Stalite')	1.0	
Magnesia (high activity grade - 'Maglite D')	4.0	
Zinc oxide ('Kadox 911')	5.0	
75% Active ETU Dispersion ('END-75')	0.47	
Mooney Scorch ML, 120°C (248°F) t5 - Minutes to 5 point rise	6.0 min.	N200.7460 (ASTM D 1646-91)
Moving Die Rheometer (MDR) Properties at 160°C (320°F)		N200.7405 (ASTM D 5289-93a)
Scorch Time (ts1), minutes	0.8 - 2.8	
Optimum Cure Time (t'90), minutes	3.5 - 15.5	
Optimum Cure Torque (Mc90), dN.m.	4.0 - 9.0	

#### Packaging

Static dissipative inclusion bag containing 25kg (55.125 lbs.) net weight.

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Contact Denka at the following location:

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**Denka Performance Elastomer LLC, 560 Highway 44, LaPlace, LA 70068**  
**Telephone: (985) 233-3080, FAX: (985) 359-4781**

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